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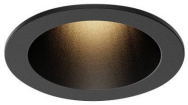

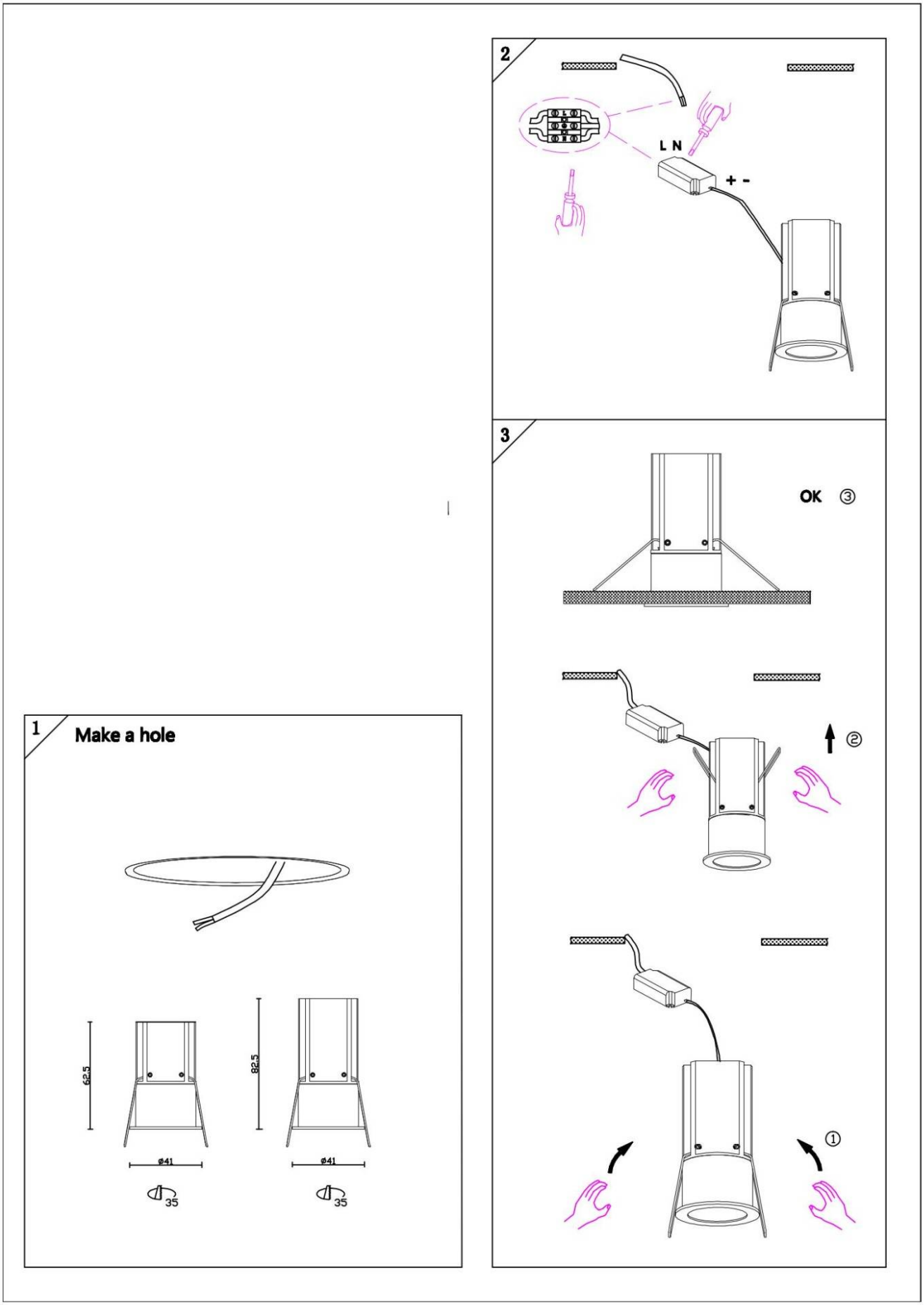
1
Make a hole
62.5
82.5
ø41
ø41
35
35
2
L N
+ -
3
OK ③
②
①